

TITEBOND® TROWELABLE MULTI-PURPOSE CONSTRUCTION ADHESIVE

PHYSICAL PROPERTIES (TYPICAL)

Type Synthetic elastomeric polymer and resins
State Light viscosity mastic
Color Tan
Solids 80%
Viscosity 120,000 cps

Calculated VOC: 247 g/L
Weight/gallon 10.6 lbs.
Flashpoint <0°F.
Freeze/thaw stability Will not freeze
Storage life 12 months in tightly closed containers at 75°F.

APPLICATION GUIDELINES

Application temperature Above 50°F. for adhesive and substrates
Service temperatures -20°F. to 150°F.
Method of application V-notch trowel 3/16" wide x 1/4" deep, spaced 1/2" c.c.
Coverage 50 sq. ft. per gallon
Working time 30 minutes
Working surfaces Surface must be dry and free of any material that may deter adhesion. Cut and fit all materials before applying adhesive. Apply adhesive over entire back of panel. Spread no more adhesive than can be installed within 15-30 minutes. Position panel and press it against the wall. Bracing may be required. NOTE: If Titebond Trowelable is being used in conjunction with metal or plastic moldings, DO NOT fit the panels tightly into the moldings. Leave a small area in the molding for expansion. Store adhesive at room temperature (70°F.) for 24 hours prior to application.
Cleanup Clean tools with mineral spirits or equivalent solvent. Follow solvent vendor's precautions when using solvents. NOTE: Test solvent in an out-of-the-way area to make sure it will not mar or attack the surface.

PRODUCT FEATURES

- **Ideal for wood, plastic, FRP, drywall and tileboard**
- **Strong bond-water-resistant**
- **Easily troweled-long open time**

ORDERING INFORMATION

Cat. No.	Size	Units per Package	Weight	Packages per Pallet
5156	Gallon Can	2	21	90

CAUTION STATEMENT

DANGER: EXTREMELY FLAMMABLE. VAPOR HARMFUL. Contains hexane. Do not use near heat, sparks or flame. Use only with positive cross-ventilation. Avoid breathing vapors. Do not swallow. Do not allow eye contact or prolonged skin contact. Uncured product can cause eye or skin irritation. Prolonged or repeated overexposure to solvent in uncured product can cause central nervous system, peripheral nervous system, eye, skin or respiratory system effects. **First Aid:** If dizziness or other adverse health effects are experienced, move to fresh air; contact physician if discomfort persists. If swallowed, do not induce vomiting; contact physician immediately. If eye contact occurs, flush with water for 15 minutes; contact physician immediately. Wash skin contact areas with soap and water; contact physician if irritation persists. For additional information, refer to Material Safety Data Sheet.
KEEP OUT OF THE REACH OF CHILDREN.
WARNING: This product contains small amounts of toluene, a chemical known to the State of California to cause birth defects or other reproductive harm.

Important Notice: Our recommendations, if any, for the use of this product are based on tests believed to be reliable. Since the use of this product is beyond the control of the manufacturer, no guarantee or warranty, expressed or implied, is made as to such use or effects incidental to such use, handling or possession or the results to be obtained, whether in accordance with the directions or claimed so to be. The manufacturer expressly disclaims responsibility therefore. Furthermore, nothing contained herein shall be construed as a recommendation to use any product in conflict with existing laws and/or patents covering any material or use.

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